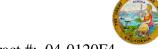
## **DEPARTMENT OF TRANSPORTATION**

**DIVISION OF ENGINEERING SERVICES** 

Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: <u>SF/ALA</u> Rte: <u>80</u> PM: <u>13.2/13.9</u>

File #: 6<u>9.yy</u>

## **DAILY PROJECT JOURNAL**

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000238 **Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island Dated: 23-Aug-2007

**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): CWR's: / HSR's: / NCR's: /		
Item	Title	Detail
1	Other important observations	I conducted a walkthrough of the fabrication bays at approximately 10:30
		am. I observed ZPMC perform splicing of 77-m Tower mock-up skin plates
		using the SAW process. There were over 10 ZPMC personnel present
		although I only observed one welder perform any welding at the time of
		walkthrough. The welder had two helpers performing interpass cleaning.
		The other ZPMC personnel appeared to be QC personnel or simply
		observers. QA Inspector Alfredo Acuna told me that two welders were
		performing welding on the 77-m Tower mock-up that day.
		I walked through the OBG fabrication bays, but I observed that there was no
		work being performed on the OBG by ZPMC today.
2	Meetings attended	I attended the ZPMC Daily Meeting at 3:00 pm. The meeting started 25
		minutes late due to ZPMC's late arrival. ZPMC was not prepared to brief
		the activities of the next day and was unable to give an accurate forecast of
		the projected schedule over the weekend. ZPMC expressed a desire to
		begin conducting 24-hour operations although they were not able to tell us
		what activities they had planned which would require non-stop work. After
		a long discussion about forecasting, ABF's Dave Williams decided that the
		work schedule through the weekend would be between 7 am to 10 pm.
		Throughout the meeting, Dave Williams and ABF's Nate Lindell were
		visibly agitated at ZPMC's lack of coordination.
3	Key conversations	ABF's Jeff Evans approached me regarding a dispute he had with ZPMC's
		interpretation of the limits of heat straightening that do not require prior
		Engineer approval. We decided to meet tomorrow to discuss how the
		tolerances specified in the Special Provisions, page 154 should be applied.
Inspected By: Velasco, Abifhiram		Quality Assurance Inspector
Reviewed By: Lowry, Patrick		QA Reviewer

TL-6042,Daily Project Journal